

Third edition
2006-04-01

AMENDMENT 1
2014-12-01

**Textile machinery and accessories —
Cylindrical sliver cans —**

**Part 2:
Spring bottoms**

AMENDMENT 1

Matériel pour l'industrie textile — Pots cylindriques pour rubans —

Partie 2: Fonds à ressort

AMENDEMENT 1



Reference number
ISO 93-2:2006/Amd.1:2014(E)

© ISO 2014

STANDARDSISO.COM : Click to view the full PDF of ISO 93-2:2006/Amd 1:2014



COPYRIGHT PROTECTED DOCUMENT

© ISO 2014

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 72, *Textile machinery and accessories*, Subcommittee SC 1, *Spinning preparatory, spinning, twisting and winding machinery and accessories*.

STANDARDSISO.COM : Click to view the full PDF of ISO 93-2:2006/Amd 1:2014

Textile machinery and accessories — Cylindrical sliver cans —

Part 2: Spring bottoms

AMENDMENT 1

AMENDMENT 1

Page 4, [Table 1](#)

Change [Table 1](#) to read as follows:

Table 1 — Principal features of spring bottoms Types A and B

Dimensions in millimetres

Size of can ^a		Characteristics of spring		Spring plate	
d ± 3	h	Type A $L_o \pm 30$	Type B $L_o \pm 30$	d_4	h_3
300	900	840	940	285	50
350				335	50
400				385	50
450				435	50
470				455	50
500				485	55
600				585	60
700				682	70
300	1 000	940	1 040	285	50
350				335	50
400				385	50
450				435	50
470				455	50
500				485	55
600				585	60
700				682	70

Table 1 (continued)

Size of can ^a		Characteristics of spring		Spring plate	
d ± 3	h	Type A $L_o \pm 30$	Type B $L_o \pm 30$	d_4	h_3
350	1 070	1 010	1 110	335	50
400				385	50
450				435	50
470				455	50
500				485	55
600				585	60
700				682	70
400	1 100	1 040	1 140	385	50
450				435	50
470				455	50
500				485	55
600				585	60
700				682	70
450	1 200 ^c	1 140	1 240	435	50
470				455	50
500				485	55
600				585	60
700 ^b				682	70

^a According to ISO 93-1.

^b Inside diameters d greater than 700 mm shall be in increments of 100 mm.

^c Heights h greater than 1 200 mm shall be in increments of 100 mm.

Page 7, [Table 2](#)

Change [Table 2](#) to read as follows:

Table 2 — Principal features of spring bottoms Types C and D

Dimensions in millimetres

Size of can ^a		Characteristics of spring		Spring plate	
d ± 3	h	Type C $L_0 \pm 30$	Type D $L_0 \pm 30$	d_4	h_3
400	900	770	870	385	50
450				435	50
470				455	50
500				485	55
600				585	60