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Building Construction*

**Recommended
Good Practice Requirements for
BUILDING CONSTRUCTION OPERATIONS**

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NATIONAL FIRE PROTECTION ASSOCIATION
International

60 Batterymarch St., Boston 10, Mass.

Building Construction Operations.

The NFPA Committee on Construction Operations presented Recommended Good Practice Requirements for Building Construction Operations in 1930 which were adopted by the Association with revisions in 1933.

These standards have not been currently revised to cover recent developments and accordingly make no mention of the use of flameproofed tarpaulins which are now available to replace the flammable tarpaulins which have been responsible for many fires in construction operations.

In 1942 the committee submitted the following tentative recommendations to the Association, but no official action has as yet been taken thereon:

There shall be no delay in the installation of fire protection equipment. Hydrant protection shall be made available as soon as combustible material, either temporary or permanent, accumulates, the loss of which by fire would delay the construction program.

All underground water mains for fire protection and hose and housing equipment required by the contract shall be installed, completed and made available for permanent use not later than the time at which 30 per cent of the construction program has been completed.

If automatic sprinkler protection is required as part of the contract, the installation shall follow closely the completion of roofs and shall be made in a manner and at such time as to provide protection before an appreciable volume of machinery or other equipment is moved into the building.

Subsequent to the above action, the original committee was discharged, and this subject assigned to the NFPA Committee on Building Construction, which has on its agenda the revision of this standard to bring it up to date.

RECOMMENDED GOOD PRACTICE REQUIREMENTS FOR BUILDING CONSTRUCTION OPERATIONS.

Foreword.

Buildings in course of construction have many additional fire hazards not found in completed structures. Fire protection equipment to restrict the spread of fire and extinguish it promptly has not yet been installed. Fires are often difficult of access by the fire department. Every opportunity exists for serious fire loss, as is amply evidenced by the partial fire record incorporated in this report. Such fires are apt to cause losses far beyond the actual physical property destroyed, by delaying completion of buildings with consequent loss of revenue. Important business projects, contingent upon occupancy of a structure at a given date, may thus be seriously deranged even by a fire causing a relatively small direct loss. These suggested good practice requirements are intended to indicate the measures through which these fires may be prevented or controlled in their incipency with a minimum of damage.

1. Scope.

These Recommended Good Practice Requirements are intended to apply to all buildings in course of erection, except that incombustible or flameproofed scaffolding may not be necessary in buildings six stories and/or seventy-five feet in height and which do not have a ground area of more than 10,000 sq. ft. provided they are located so as to be readily available and

accessible to the operations of the fire department. They are intended to apply to all buildings of the auditorium type of construction irrespective of height and area.

NOTE: The height and area herein specified, contemplates the maintenance and operation of a well equipped, paid, fire department, with an adequate water supply. Where such protection is not available, the height and area should be reduced accordingly.

2. Scaffolding.

Undoubtedly of the many hazards affecting building, especially the high modern type of fire-resistive buildings, flammable scaffolding is the predominating one. Fires have occurred in scaffolding erected on the outside as well as the inside of buildings. They have occurred on the sidewalk bridging as well as high above the street and the fire damage in either case has been extremely heavy.

Scaffolding can be separated into two units—one the supporting members and the other the platforms. Numerous recent scaffold installations at various locations and on differing types of structures have shown the practicability of all metal supporting members. In the matter of platforms the problem is different. To undertake to require all metal platforms is probably going too far from a practicable and workable viewpoint. To allow combustible platforms is to allow fire hazards of serious proportions. The evident solution appears to be a compromise between the two and to allow the platforms to be constructed of lumber that has been flameproofed to make it slow burning. There is one instance recorded where flammable scaffolding has been protected by the installation of temporary automatic sprinklers. The installation of such equipment admits of the seriousness of the hazard and to a degree affords protection, but it seems a wise endeavor to attempt to eliminate the hazard rather than to diminish it. Interior and exterior scaffolding should be treated alike, except possibly for the methods employed to flameproof the wood.

The records indicate there is little to choose between the hazard of high scaffolding and low scaffolding once it is afire. This brings the question as to the proper method of measuring the hazard of the construction, which should be in the quantity of board feet used in the erection of the scaffolding rather than the square feet or bulk area covered by the scaffolding. It would hardly seem fair to require that a small scaffold whether located at a high or a low point be treated the same as scaffolding at similar points when of considerable surface or volume. The possibilities of severe damage exists in the amount of combustible construction entering into the scaffolding rather than its location whether high or low, modified of course to a certain extent in the latter case by its availability and accessibility to the fire department. It is particularly desirable to use suspended scaffolding, made of non-combustible supports and flameproofed planking, wherever possible, in order to minimize the amount of scaffolding that may be exposed in case of fire.

3. Flameproofed Wood.

Experience indicates the limited value of such relatively inexpensive treatment as have been observed in the past; that no treatment can make wood truly fireproof. A word of warning is not amiss on the lack of permanence of ordinary treatments when exposed to the weather. Despite considerable ill repute of the process, due to the marketing in previous years of so-called fireproof paints of little merit, there are at present available processes which are of real value in materially decreasing the susceptibility to ignition from a small source of heat and retarding the spread of flame.

along the surface. The lumber should be identified by permanent marking, indicating the process used and the date of treatment.

4. Wooden Forms.

The ideal condition would be the use of non-flammable material for all form work, but the Committee realize that this is not economically practical at the present time, though it believes all encouragement possible should be given to the development of acceptable non-flammable substitutes for flammable wood. It, therefore, desires to specially emphasize the great importance of rigid requirements and supervision for the processes of form installation and removal, so as to avoid any accumulation of forms on the floors between shores when being moved from floor to floor and especially the prompt removal of all broken forms, etc., for floors occupied by shores and forms in place. The number of floors where forms are being set at one time should not be more than three floors in advance of the three floors in process of setting. All broken form work or other flammable material should at once be carted away from the building. No such material should be disposed of by building bonfires upon the floor arches or by burning in the salamanders. No part of the building where the forms are in place should be used for the storage of flammable building supplies.

5. Wind Breakers.

All temporary closures in window and door openings and around scaffolding, should be a slow burning material. Where it is desirable that light be transmitted through the opening, a transparent cellulose acetate coated on a wire mesh reinforcement is recommended. Where light transmission is not essential, some form of non-combustible material or substantial planking would be acceptable. It is not the intention of this section to exclude the use of tarpaulins when arches are being poured or during the period of setting, but as soon as the enclosing walls are erected, the temporary closures should be provided. It is recommended that as soon as possible the permanent installation of windows and doors be accomplished.

6. Salamanders and Heaters.

Next in importance to temporary woodwork is probably the hazard of temporary heating appliances, such as salamanders. Salamanders should be substantially constructed, stable, not readily overturned, and restricted to the use of coal, coke or kerosene oil as fuel. They should be under the constant supervision of an attendant on every floor where they are in use.

The coal or coke heater should have an ash receiving metal bottom, supported on legs six inches high or on four inches of tile blocks, placed on the floor and a clearance maintained of at least two feet horizontally and six feet vertically between the heater and combustible material of any kind. The top of the salamander should be fitted with a substantial wire screen of one-half inch mesh. In no case should the heaters be suspended from the ceiling.

During the period that temporary tarpaulins are in use, a clearance of at least ten feet should be maintained between the tarpaulins and the salamanders.

The kerosene heated type of salamander is usually supported on high legs and the oil supplied to burner under air pressure from a seamless pressed steel tank located six to ten feet distant from the salamander; tank is usually ten to fifteen gallon oil and air capacity and connected to the burner by substantial oil resisting hose; the top of the salamander fitted with a cone-shaped cover raised on lugs about an inch above the sides to distribute the heat. Similar clearance maintained as the coal or coke salamander.

7. Tarpaulins.

Many fires are caused by tarpaulins blowing loose and igniting from salamanders. It is important they be securely fastened. A good arrangement is to provide vertical shores spaced approximately four feet on centers to serve as a rigid frame for attaching the tag lines.

8. Fusion Welding and Cutting Processes.

Proper protection of surroundings should be made before such devices are put in service by the use of asbestos blankets or other fire resisting materials and all openings in floors closed where sparks are likely to drop on persons or combustible material. Ashes or sand should be used for the absorption of oil and such other precautions taken as will preclude the possibility of sparks igniting combustible surroundings. When operations cease for the noon hour or at the end of the day, the surroundings adjacent to the operations should be thoroughly wet down.

9. Gasoline and Other Volatiles.

Flammable liquids should not be stored or handled in the building except in approved portable tank wagon or safety cans. Reserve storage in barrels should be in yard or court well away from the structure and kept under lock and key. When mixed in plastic floor covering or in waterproofing compounds or in the application of paint by the spray process, adequate ventilation is most essential, smoking should be strictly prohibited and the workmen should not wear shoes with steel nails or other metal that might cause a spark.

10. Smoking in Hazardous Locations.

It is not practicable to prohibit smoking generally, but it is entirely reasonable to enforce "no smoking" rules in hazardous portions of the building.

11. Tar Kettles.

Should be located outside of the building or on a non-combustible roof. It is desirable to use electricity or other safe heating in preference to a wood fire.

12. Hoists.

Temporary construction hoists on the interior or exterior of any building over six stories or seventy-five feet in height or over 10,000 sq. ft. ground area should be of non-combustible material. If platforms are erected for handling materials, flameproofed wood should be used in the construction.

13. Hoisting Machinery.*

Gasoline powered air compressors, hoists, derricks, pumps, etc., should be located so that the exhausts are well away from combustible material. When the exhausts are piped outside the building under construction, a clearance of at least 6 inches should be maintained between such piping and all combustible material. It is desirable that electrical equipment be used where possible.

14. Elevators.

In all buildings over six stories or 75 feet in height, at least one elevator should be installed and be in charge of a competent operator and ready for service at all times both night and day.

*This section is editorially revised to conform to requirements for Gasoline Powered Equipment, Section 3, Subway Construction Operations.

15. Stairs.

In all buildings six stories or 75 feet in height, unless one or more permanent stairways have been installed, at least one temporary stairway should be provided, continued in height as rapidly as the work progresses to the highest floor that has been installed and maintained in serviceable condition until a permanent stairway has been completed.

16. Fireproofing.

In every building of steel frame construction, the columns in all stories below grade and to a point at least 30 feet above grade should be insulated with approved fireproofing before additional form work and floor arches are erected in excess of 75 feet above grade. Until such fireproofing has been installed, these lower floors of the building should not be used for the storage of combustible material.

17. Storage of Materials.

Materials stored within the building or within ten feet of the building which require covering, should be protected by non-combustible material.

18. Workmen's Shanties.

Workmen's shanties for the storage of tools and materials that contain in their construction more than 500 board feet of lumber, when located within the building, or on the sidewalk bridging, or within 30 ft. of the building, should be constructed of non-combustible materials. When located 30 ft. or more from the building, and constructed of combustible materials, it is desirable to separate them into small detached units rather than to have mass construction.

19. Standpipes.

In all buildings in which standpipes are to be installed, such standpipes should be carried up as the construction progresses, in such a manner that they are always ready for fire department use to the topmost floor construction that has been installed. The standpipes should be provided with siamese fire department connection on the outside of the building at the street level, conspicuously marked and have at least one standard hose outlet at each floor. Where a building exceeds 500 feet in height, the standpipe should be connected to a water supply satisfactory to the inspection department having jurisdiction. For detailed requirements of pipe sizes, hose valves, hose, water supply, etc., refer to the Standards on Standpipe and Hose Systems*.

20. First Aid Fire Appliances.

In every building operation wherever a tool house, a storeroom, or other shanty is placed, or a room or space is used for storage, dressing room or workshop at least one approved portable chemical extinguisher of non-freezing type or protected against freezing should be provided and maintained in an accessible location. A similar fire extinguisher should also be provided on each floor located at the working stairway where the majority of the workmen pass up and down. An equipment of fire pails and water casks may replace one-half the number of fire extinguishers recommended, if equally distributed. If fire pails or casks are subjected to freezing, a solution of calcium chloride should be used. For information on the methods

*NFPA No. 14 (1952) available in pamphlet form from the National Fire Protection Association, 60 Batterymarch St., Boston 10, Mass.

of operation, maintenance, etc., of extinguishers, see Standards on First Aid Fire Appliances*.

21. Access to Fire Extinguishing Equipment.

During building operations, free access from the street to fire hydrants, and to outside connections for standpipes, sprinklers or other fire extinguishing equipments, whether permanent or temporary, should be provided and maintained at all times. No material or construction equipment should be placed within five feet of such hydrant or connection, nor between it and the center line of the street. Signs designating the location of first aid equipment and standpipe connections should be conspicuously displayed.

22. Heating Apparatus.

The permanent heating equipment should be installed and put in operation as soon as practicable.

23. Electrical Equipment.

All electrical wiring apparatus or equipment for light, heat or power purposes should be installed in compliance with the special requirements approved by the inspection department having jurisdiction and a temporary certificate of acceptance issued by such department.

24. Watch Service.

Preferably an approved combination fire alarm and central station watch service covering all parts of the building and watchman making half-hourly rounds for two hours after suspension of work for the day, and hourly rounds thereafter, should be provided for nights, Sundays and holidays. When such service is not available, the building should be patrolled in a similar manner by a competent watchman or watchmen registering to approved watchman's clock from stations covering all parts of the building. Watchmen should also be on duty at all entrances during the day or other times when mechanics are at work.

25. Disposal of Waste.

Waste material and rubbish should not be stored nor allowed to accumulate within the building or in the immediate vicinity, but should be removed from the premises. Combustible waste and rubbish which if on fire might cause sufficient heat to injure unprotected steel, spall concrete, stone, etc., should be removed at least daily. No material should be disposed of by burning on the premises or in the immediate vicinity. Woodwork used in the construction of rubbish chutes should be flameproofed.

26. Fire Warden.

A person of intelligence and tact should be appointed as a fire warden and vested with authority to supervise the installation and maintenance of the recommended fire protection appliances and fire prevention measures, the removal of all unnecessary combustible material and waste and the supervision of adequate watchman and supervisory service.

27. Demolition or Extensive Alterations.

The provisions of Sections 3, 6, 10, 17, 24 and 25 also apply to buildings which are being demolished or extensively altered.

*NFPA No. 10 (1953) available in pamphlet form from the National Fire Protection Association, 60 Batterymarch St., Boston 10, Mass.