

NFPA No.

385

*File: 30 Series
Flammable Liquids*



Recommended Regulatory Standard
for
**TANK VEHICLES
FOR FLAMMABLE LIQUIDS**

May
1957



Forty Cents*

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NATIONAL FIRE PROTECTION ASSOCIATION
International

60 Batterymarch St., Boston 10, Mass.

National Fire Protection Association

International

Executive Office: 60 Batterymarch St., Boston 10, Mass.

The National Fire Protection Association was organized in 1896 to promote the science and improve the methods of fire protection and prevention, to obtain and circulate information on these subjects and to secure the cooperation of its members in establishing proper safeguards against loss of life and property by fire. Its membership includes two hundred national and regional societies and associations (list on outside back cover) and seventeen thousand individuals, corporations, and organizations. Anyone interested may become a member; membership information is available on request.

This pamphlet is one of a large number of publications on fire safety issued by the Association including periodicals, books, posters and other publications; a complete list is available without charge on request. All NFPA standards adopted by the Association are published in six volumes of the **National Fire Codes** which are re-issued annually and which are available on an annual subscription basis. The standards, prepared by the technical committees of the National Fire Protection Association and adopted in the annual meetings of the Association, are intended to prescribe reasonable measures for minimizing losses of life and property by fire. All interests concerned have opportunity through the Association to participate in the development of the standards and to secure impartial consideration of matters affecting them.

NFPA standards are purely advisory as far as the Association is concerned, but are widely used by law enforcing authorities in addition to their general use as guides to fire safety.

Definitions

The official NFPA definitions of shall, should and approved are:

SHALL is intended to indicate requirements.

SHOULD is intended to indicate recommendations, or that which is advised but not required.

APPROVED refers to approval by the authority having jurisdiction.

Units of measurements used here are U. S. standard. 1 U. S. gallon = 0.83 Imperial gallons = 3.785 liters.

Approved Equipment

The National Fire Protection Association does not "approve" individual items of fire protection equipment, materials or services. The standards are prepared, as far as practicable, in terms of required performance, avoiding specifications of materials, devices or methods so phrased as to preclude obtaining the desired results by other means. The suitability of devices and materials for installation under these standards is indicated by the listings of nationally recognized testing laboratories, whose findings are customarily used as a guide to approval by agencies applying these standards. Underwriters' Laboratories, Inc., Underwriters' Laboratories of Canada and the Factory Mutual Laboratories test devices and materials for use in accordance with the appropriate standards, and publish lists which are available on request.

RECOMMENDED REGULATORY STANDARD FOR TANK VEHICLES FOR FLAMMABLE LIQUIDS.

NFPA No. 385—1957

This recommended state or provincial regulatory standard for Tank Motor Vehicles for Flammable Liquids prepared by the NFPA Sectional Committee on Transportation of Flammable Liquids and approved by the NFPA Flammable Liquids Committee was officially adopted by the National Fire Protection Association at its 1957 annual meeting, May 20-24, 1957. The present text supersedes the 1955 edition.

This standard was initiated by the Committee on Flammable Liquids in 1926 as a Recommended Good Practice for the Construction and Operation of Gasoline Tank Trucks. It was finally adopted by the NFPA in revised form in 1929. In 1933 it was again revised and adopted as a Suggested Ordinance. In 1948 it was revised and reissued with the present title and again amended in 1953, 1954 and 1955.

This standard is prepared for issuance by state and provincial authorities as a regulatory standard.

Changes in 1957 Edition.

New sections include: 112, two definitions, 301, 442, and 626. Deletions: Table on Typical Mechanical Properties of Aluminum Alloys. Revisions were made to the following sections: 113, 241, 271, 272, 440, 492, 511-16, and 623.

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TANK VEHICLES FOR FLAMMABLE LIQUIDS.

100. GENERAL.

110. Scope.

111. This standard applies to tank motor vehicles to be used for the transportation of flammable liquids. It is intended to provide minimum requirements for the design, construction and operation of tank motor vehicles, their appurtenances, and certain features of tank motor vehicle chassis.

112. The requirements for aircraft fuel servicing tank vehicles are contained in Appendix B of NFPA No. 407, Fueling Aircraft on the Ground.

113. Additional safeguards may be necessary for tank vehicles used for the transportation of flammable liquids having characteristics introducing additional factors such as high rates of expansion, stability, corrosiveness and toxicity.

120. Definitions.

Automotive Service Station. That portion of a property where flammable liquids used as motor fuels are stored and dispensed from fixed equipment into the fuel tanks of motor vehicles.

Baffle. A non-liquid-tight transverse partition in a cargo tank.

Compartment. A liquid-tight division in a cargo tank.

Cargo Tank. Any container having a liquid capacity in excess of 100 gallons, used for the carrying of flammable liquids, and mounted permanently or otherwise upon a tank vehicle. The term "cargo tank" does not apply to any container used solely for the purpose of supplying fuel for the propulsion of the tank vehicle upon which it is mounted.

Flammable Liquids. Liquids having a flash point below 200° F. and a vapor pressure not exceeding 40 psi absolute which, for the purpose of this specification shall be divided into three classes, viz.:

Class I shall include those having flash points at or below 20° F.

Class II shall include those having flash points above 20° F. but at or below 70° F.

Class III shall include those having flash points above 70° F.

The flash point of flammable liquids having a flash point below 175° F. (79° C.) shall be determined by the Standard Method of Test for Flash Point by means of the Tag Closed Tester, of the American Society for Testing Materials (A.S.T.M. D56-52).

The flash point of flammable liquids having a flash point of 175° F. or higher shall be determined by the Standard Method of Test for Flash Point by means of the Pensky-Martens Closed Tester of the American Society for Testing Materials (A.S.T.M. D93-52).

Vapor pressure shall be determined by the Standard Method of Test for Vapor Pressure of Petroleum Products (Reid Method) of the American Society for Testing Materials (A.S.T.M. D323-55, and of the American Standards Association (ASA Z11.44-1955).

Head and Bulkhead. A liquid-tight transverse closure at the end of a cargo tank or between compartments of a cargo tank.

Marine Service Station. That portion of a property where flammable liquids used as motor fuels are stored and dispensed from fixed equipment on shore, piers, wharves, or barges into the fuel tanks of floating craft, and shall include all facilities used in connection therewith.

Tank Truck. Any single self-propelled motor vehicle equipped with a cargo tank mounted thereon, and used for the transportation of flammable liquids.

Tank Full Trailer. Any vehicle with or without auxiliary motive power, equipped with a cargo tank mounted thereon or built as an integral part thereof and used for the transportation of flammable liquids, and so constructed that, practically all of its weight and load rests on its own wheels.

Tank Semi-Trailer. Any vehicle with or without auxiliary motive power, equipped with a cargo tank mounted thereon or built as an integral part thereof, and used for the transportation of flammable liquids, and so constructed that, when drawn by a tractor by means of a fifth wheel connection, some part of its load and weight rests upon the towing vehicle.

Tank Vehicle. Any tank truck, tank full trailer, or tractor and tank semi-trailer combination.

200. CARGO TANKS, PIPING AND CONNECTIONS.

210. Cargo Tanks Constructed of Mild Steel.

211. Material. All sheets for such cargo tanks shall be of mild steel to meet the following requirements:

Yield Point, minimum	25,000 pounds per square inch
Ultimate Strength, minimum	45,000 pounds per square inch
Minimum Elongation, standard 2-inch sample	20 per cent

212. Thickness of Sheets. The minimum thicknesses of tank sheets shall be limited by the volume capacity of the tank expressed in terms of gallons per inch of length; and by the distance between bulkheads, baffles, or other shell stiffeners, as well as by the radius of shell curvature in case of shell sheets; as follows:

MINIMUM THICKNESS OF HEAD, BULKHEAD AND BAFFLE SHEETS*

Mild Steel				
Heads, Bulkheads, or Baffles	(Dished, Corrugated, Reinforced or Rolled)			
Volume Capacity of Tank in	10 or	Over 10	Over 14	Over
Gallons per Inch of Length	Less	to 14	to 18	18
Manufacturers Std. Gauge No.	14	13	12	11

*Thickness of exterior head sheets shall never be less than the maximum requirements for shell sheets in any specific unit.

MINIMUM THICKNESS OF SHELL SHEETS

Mild Steel

Distance Between Attachments of Bulkheads,
Baffles or Other Shell Stiffeners

Volume Capacity of Tank in Gallons Per Inch of Length	36 inches or less		Over 36 inches to 54 inches		Over 54 inches	
	Gauge* No.	Approx. Thick. Deci- mals of in.	Gauge* No.	Approx. Thick. Deci- mals of in.	Gauge* No.	Approx. Thick. Deci- mals of in.
Maximum Shell Radius of less than 70 inches:						
10 gallons or less ...	14	0.0747	14	0.0747	14	0.0747
Over 10 to 14 gallons	14	0.0747	14	0.0747	13	0.0897
Over 14 to 18 gallons	14	0.0747	13	0.0897	12	0.1046
Over 18 gallons	13	0.0897	12	0.1046	11	0.1196
Maximum Shell Radius of 70 inches or more, but less than 90 inches:						
10 gallons or less ...	14	0.0747	14	0.0747	13	0.0897
Over 10 to 14 gallons	14	0.0747	13	0.0897	12	0.1046
Over 14 to 18 gallons	13	0.0897	12	0.1046	11	0.1196
Over 18 gallons	12	0.1046	11	0.1196	10	0.1345
Maximum Shell Radius of 90 inches or more, but less than 125 inches:						
10 gallons or less ...	14	0.0747	13	0.0897	12	0.1046
Over 10 to 14 gallons	13	0.0897	12	0.1046	11	0.1196
Over 14 to 18 gallons	12	0.1046	11	0.1196	10	0.1345
Over 18 gallons	11	0.1196	10	0.1345	9	0.1495
Maximum Shell Radius of 125 inches or more:						
10 gallons or less ...	13	0.0897	12	0.1046	11	0.1196
Over 10 to 14 gallons	12	0.1046	11	0.1196	10	0.1345
Over 14 to 18 gallons	11	0.1196	10	0.1345	9	0.1495
Over 18 gallons	10	0.1345	9	0.1495	8	0.1685

220. Cargo Tanks Constructed of Low Alloy Low Carbon
(High Tensile) Steel.

221. Material. All sheets for such cargo tanks shall be of low alloy, low carbon steel, commonly known as high tensile, meeting the following requirements:

Yield Point, minimum50,000 pounds per square inch

Ultimate Strength, minimum65,000 pounds per square inch

Minimum Elongation, standard 2-inch sample20 per cent

*Manufacturers Standard Gauge and approximate equivalent thickness in decimals of inch.

222. Thickness of Sheets. The minimum thicknesses of tank sheets shall be limited by the volume capacity of the tank, expressed in terms of gallons per inch of length; and by the distance between bulkheads, baffles, or other shell stiffeners, as well as by the radius of shell curvature in the case of shell sheets; as follows:

Low Alloy Low Carbon (High Tensile) Steel

MINIMUM THICKNESS OF HEAD, BULKHEAD AND BAFFLE SHEETS*

Heads, Bulkheads, or Baffles (Dished, Corrugated, Reinforced or Rolled)

Volume Capacity of Tank in	10 or	Over 10	Over 14	Over
Gallons per Inch of Length	Less	to 14	to 18	18
Manufacturers Std. Gauge No.	15	14	13	12

MINIMUM THICKNESS OF SHELL SHEETS

Low Alloy Low Carbon (High Tensile) Steel

**Distance Between Attachments of Bulkheads,
Baffles or Other Shell Stiffeners**

Volume Capacity of Tank in Gallons Per Inch of Length	36 inches or less		Over 36 inches to 54 inches		Over 54 inches	
	Gauge** No.	Approx. Thick. Deci- mals of in.	Gauge** No.	Approx. Thick. Deci- mals of in.	Gauge** No.	Approx. Thick. Deci- mals of in.
Maximum Shell Radius of less than 70 inches:						
10 gallons or less ...	16	0.0588	16	0.0588	15	0.0673
Over 10 to 14 gallons	16	0.0588	15	0.0673	14	0.0747
Over 14 to 18 gallons	15	0.0673	14	0.0747	13	0.0897
Over 18 gallons	14	0.0747	13	0.0897	12	0.1046
Maximum Shell Radius of 70 inches or more, but less than 90 inches:						
10 gallons or less ...	16	0.0588	15	0.0673	14	0.0747
Over 10 to 14 gallons	15	0.0673	14	0.0747	13	0.0897
Over 14 to 18 gallons	14	0.0747	13	0.0897	12	0.1046
Over 18 gallons	13	0.0897	12	0.1046	11	0.1196

*Thickness of exterior head sheets shall never be less than the maximum requirements for shell sheets in any specific unit.

**Manufacturers Standard Gauge and approximate equivalent thickness in decimals of inch.

MINIMUM THICKNESS OF SHELL SHEETS

Low Alloy Low Carbon (High Tensile) Steel

**Maximum Shell Radius
of 90 inches or more, but
less than 125 inches:**

10 gallons or less ...	15	0.0673	14	0.0747	13	0.0897
Over 10 to 14 gallons	14	0.0747	13	0.0897	12	0.1046
Over 14 to 18 gallons	13	0.0897	12	0.1046	11	0.1196
Over 18 gallons	12	0.1046	11	0.1196	10	0.1345

**Maximum Shell Radius
of 125 inches or more:**

10 gallons or less ...	14	0.0747	13	0.0897	12	0.1046
Over 10 to 14 gallons	13	0.0897	12	0.1046	11	0.1196
Over 14 to 18 gallons	12	0.1046	11	0.1196	10	0.1345
Over 18 gallons	11	0.1196	10	0.1345	9	0.1495

Section 230. Cargo Tanks Constructed of Aluminum Alloys for High Strength Welded Construction.

231. Material. All sheets for shell, heads and bulkheads of such cargo tanks shall be of aluminum alloys GR20A (5052 commercial designation), GR40A (5154 commercial designation) or GM40A (5086 commercial designation), conforming to American Society for Testing Materials Specification B178-56T.

All heads, bulkheads, baffles and other shell stiffeners may use O temper (annealed) or stronger tempers. All shells shall be of H32 temper or H34 temper, except that when shell thicknesses of 0.250 inch or thicker are used, the H112 temper is additionally permitted.

232. Thickness of Sheets. The minimum nominal thicknesses of tank sheets shall be limited by the volume capacity of the tank, expressed in terms of gallons per inch of length; and by the distance between bulkheads, baffles, or other shell stiffeners, as well as by the radius of shell curvature in the case of shell sheets as follows:

MINIMUM THICKNESS OF HEAD, BULKHEAD AND BAFFLE SHEETS*

Aluminum Alloys **GB20A, GB40A, and GM40A**

Heads, Bulkheads or Baffles	(Dished, Corrugated, Reinforced or Rolled)			
Volume Capacity of Tank in	10 or	Over 10	Over 14	Over
Gallons per Inch of Length	Less	to 14	to 18	18
Thickness in decimals of inches	.096	.109	.130	.151

MINIMUM THICKNESS OF SHELL SHEETS

Aluminum Alloys **GB20A, GB40A and GM40A**

VOLUME CAPACITY OF TANK IN GALLONS PER INCH OF LENGTH	Distance Between Attachments of Bulkheads, Baffles or Other Shell Stiffeners		
	36 inches or less	Over 36 inches to 54 inches	Over 54 inches

Inch Decimal Thickness for Maximum Shell Radius of Less than 70 inches:

10 gallons or less	.087	.087	.096
Over 10 to 14 gallons	.087	.096	.109
Over 14 to 18 gallons	.096	.109	.130
Over 18 gallons....	.109	.130	.151

Inch Decimal Thickness for Maximum Shell Radius of 70 inches or more, but less than 90 inches:

10 gallons or less	.087	.096	.109
Over 10 to 14 gallons	.096	.109	.130
Over 14 to 18 gallons	.109	.130	.151
Over 18 gallons	.130	.151	.173

*Thickness of exterior head sheets shall never be less than the maximum requirements for shell sheets.

MINIMUM THICKNESS OF SHELL SHEETS (Continued)**Aluminum Alloys GR20A, GR40A and GM40A**

VOLUME CAPACITY OF TANK IN GALLONS PER INCH OF LENGTH	Distance Between Attachments of Bulkheads, Baffles or Other Shell Stiffeners		
	36 inches or less	Over 36 inches to 54 inches	Over 54 inches

**Inch Decimal Thickness
for Maximum Shell
Radius of 90 inches or
more, but less than 125
inches:**

10 gallons or less	.096	.109	.130
Over 10 to 14 gallons	.109	.130	.151
Over 14 to 18 gallons	.130	.151	.173
Over 18 gallons	.151	.173	.194

**Inch Decimal Thickness
for Maximum Shell
Radius of 125 inches
or More:**

10 gallons or less	.109	.130	.151
Over 10 to 14 gallons	.130	.151	.173
Over 14 to 18 gallons	.151	.173	.194
Over 18 gallons	.173	.194	.216

240. Joints.

241. Joints shall be welded in accordance with recognized good practice and the efficiency of any joint shall be not less than 85 per cent of that of the adjacent metal in the tank. Low alloy, low carbon (high tensile) steel sheets, however, shall be joined by fusion welding.

242. Mild steel and low alloy low carbon steel may be used in the construction of a single tank, provided each material, where used, shall comply with the minimum requirements of its respective specifications for that section of the tank.

243. In cargo tanks constructed of aluminum alloys, all joints in and to tank shells, heads and bulkheads shall be welded. All welded aluminum joints shall be made in accordance with recognized good practice, and the efficiency of a joint shall not be less than 85% of the annealed properties of the material in question. Aluminum alloys for high strength welded construction shall be joined by an inert gas arc welding process using filler metals R-GR40A, E-GR40A (5154 alloy) and R-GM50A, E-GM50A (5356 alloy) as conforming to American Society of Testing Materials Specification No. B285-54T (American Welding Society Specification No. A5 10-54).

250. Test.

251. At the time of manufacture every cargo tank shall be tested by a minimum air or hydrostatic pressure of 3 pounds per square inch applied to each compartment, or to the whole tank if it be not divided into compartments. Such pressure shall be maintained for a period of at least 5 minutes, during which, if the test is by air pressure, the entire exterior surface of all the joints shall be coated with a solution of soap and water, heavy oil, or other material suitable for the purpose, foaming or bubbling of which will indicate the presence of leaks. Hydrostatic pressure, if used, shall be gauged at the top of the tank; and the tank shall be inspected at the joints for the issuance of liquid to indicate leaks. Any leakage discovered by either of the methods above described, or by any other method shall be deemed as evidence of failure to meet the requirements of this specification.

260. Tank Outlets.

261. Outlets shall be substantially made and so attached to the tank.

270. Bulkheads and Baffles.

271. Every cargo tank having a total capacity in excess of 1500 gallons and used for the distribution of Class I and II flammable liquids to automotive and marine service stations to which the public is invited shall be divided into compartments, no one of which shall exceed 1200 gallons. A construction tolerance of 10 per cent shall be allowed for capacities of individual compartments or tanks.

272. Bulkheads or compartments shall not be required in any cargo tank used for transportation service, regardless of total capacity, which, when loaded and transporting its cargo over streets and highways will contain not less than 80 per cent of the total tank capacity and will discharge its entire contents at one unloading point, provided such cargo tank is not used for the delivery of flammable liquids to automotive and marine service stations to which the public is invited.

NOTE: In areas requiring seasonal reduction in sizes of cargo, the 80 per cent requirement shall be waived during the period in which such restriction is in effect.

273. Every cargo tank, and every compartment over 90 inches in length, shall be provided with baffles, the number of which shall be such that the linear distance between any two adjacent baffles, or between any tank head or bulkhead and the baffles nearest it, shall in no case exceed 60 inches.

274. The cross sectional area of each baffle shall be not less than 80 per cent of the cross sectional area of the tank and the thickness of such baffle shall be not less than that required for heads and bulkheads of the cargo tank in which installed.

275. Cargo tanks with compartments carrying flammable liquids of different classes shall be provided with an air space between compartments and this air space shall be equipped and maintained with drainage facilities operative at all times.

280. Vents.

281. Each cargo tank or compartment shall be provided with a vacuum and pressure operated vent with a minimum effective opening of 0.44 square inch, and shall also be provided with an emergency venting facility so constructed as to provide a minimum free-venting opening having a net area in square inches equal to 1.25 plus 0.0025 times the capacity of the cargo tank or compartment in gallons. If the emergency venting facility operates in response to elevated temperatures, the critical temperature for such operation shall not exceed 200° F.

290. Valve and Faucet Connections.

291. Draw-off valves and faucets shall have discharge ends threaded, or they shall be designed so as to permit being tightly connected to hose extending to fill pipe.

300. Emergency-Discharge Control.

301. The outlets of each cargo tank or compartment used for transportation of Class I and II flammable liquids, and trucks constructed hereafter for transportation of Class III flammable liquids having a viscosity less than 45 seconds Saybolt Universal at 100° F., shall be equipped with a reliable and efficient shut-off valve located inside the shell; or in the sump when it is an integral part of the shell; and designed so that the valve must be kept closed except during loading and unloading operations.

NOTE: The 45 second viscosity limit is included for the purposes of requiring internal valves when transporting free flowing distillate oils, such as kerosene, diesel oil and domestic heating oil, and of excluding this requirement when transporting viscous oils such as residual fuel oil, bunker fuel oil, and asphalt products.

302. The operating mechanism for the valve shall be provided with a secondary control, remote from the fill openings and discharge faucets, for use in the event of accidents or fire during delivery operations.

303. The control mechanism shall be provided with a fusible section which will permit valves to close automatically in case of fire.

304. In every case there shall be provided, between the shut-off valve seat and discharge faucet, a shear section which will break under strain unless the discharge piping is so arranged as to afford the same protection and leave the shut-off valve seat intact.

400. TANK-VEHICLE CHASSIS, ASSEMBLY AND APPURTENANCES.

410. Tires.

411. All tank motor vehicles shall be equipped with rubber tires on all wheels.

420. Assembly.

421. Every cargo tank shall be adequately supported upon and securely attached to or be a part of the tank vehicle upon which is it carried.

430. Static Protection.*

431. Cargo tanks, and vehicle chassis, shall be electrically bonded.

432. Provision shall be made in the tank structure of the vehicle for the bonding of vehicle to the fill pipe during truck loading operations.

440. Protection Against Collision or Overturn.

441. Draw-off valves or faucets projecting beyond the frame at the rear of a tank vehicle shall be adequately protected against collision by bumpers or similar means.

442. On tank vehicles constructed hereafter, all closures for filling openings shall be protected from damage in the event of overturning of the tank vehicle by being enclosed within the body of the tank or a dome attached thereto, or by the use of suitable metal guards securely attached to the tank or the frame of the tank vehicle.

*Drag chains and straps, formerly specified for the purpose of eliminating static charges, have been shown to be ineffective and their elimination is recommended.

450. Lighting.

451. No lighting device other than electric lights shall be used on tank vehicles. Lighting circuits shall have suitable over-current protection (fuses or automatic circuit breakers). The wiring shall have sufficient carrying capacity and mechanical strength, and shall be secured, insulated, and protected against physical damage, in keeping with recognized good practice.

460. Fuel System.

461. Fuel tanks shall be so designed, constructed and installed as to present no unusual hazard, and shall be so arranged as to vent during filling operations and permit drainage without removal from their mountings.

462. All portions of the fuel-feed system, including carburetor, pumps, and all auxiliary mechanisms and connections shall be constructed and installed in a workmanlike manner, and so constructed and located as to minimize the fire hazard, with no readily combustible materials used therein, and shall, except for Diesel fuel connections, be well separated from the engine exhaust system. A pressure-release device shall be provided where necessary. The fuel-feed lines shall be made of materials not adversely affected by the fuel to be used or by other materials likely to be encountered, of adequate strength for their purpose, well secured to avoid chafing or undue vibration, having a readily accessible and reliable shut-off valve or stop-cock. Joints depending upon solder for mechanical strength and liquid tightness shall not be used in the fuel system at or near the engine, or its accessories, unless the solder has a melting point of not less than 340° F., or unless a self-closing, thermally controlled valve set to operate at not exceeding 300° F., or other equivalent automatic device, shall be installed in the fuel line on the fuel-tank side of such joint.

470. Exhaust System.

471. The exhaust system, including muffler (or silencer) and exhaust line shall have ample clearance from the fuel system and combustible materials, and shall not be exposed to leakage or spillage of product or accumulations of grease, oil or gasoline.

472. The exhaust system, including all units, shall be constructed and installed in a workmanlike manner. A muffler (or silencer) cut-out shall not be used.

480. Full Trailers and Semi-Trailers.

481. Trailers shall be firmly and securely attached to the vehicle drawing them, in a manner conforming with recognized good practice.

482. Each full trailer, and semi-trailer, shall be equipped with reliable brakes on all wheels, and adequate provision shall be made for their efficient operation from the driver's seat of the vehicle drawing the trailer, or semi-trailer.

483. Trailer connections shall be such as to prevent the towed vehicle from whipping or swerving from side to side dangerously or unreasonably and shall cause the trailer to follow substantially in the path of the towing vehicle.

490. Fire Extinguishers.

491. Each tank vehicle shall be equipped and maintained with at least one approved hand fire extinguisher of a type suitable for extinguishing flammable-liquid fires. Fire extinguishers shall be kept in good operating condition at all times, and they shall be located in an accessible place on each tank vehicle.

492. Fire extinguishers shall be of type and sizes to make one unit of first aid fire protection for Class "B" fires as defined by the National Fire Protection Association Standard for the Installation, Maintenance and Use of Portable Fire Extinguishers, NFPA No. 10.

500. Auxiliary Internal Combustion Engines.

501. Internal combustion engines, other than those providing propulsive power, installed or carried upon a tank vehicle transporting Class I and II flammable liquids for the purpose of providing power for the operation of pumps or other devices, shall meet the following requirements:

502. The engine air intake shall be equipped with an effective flame arrester, or an air cleaner having effective flame arrester characteristics, substantially installed and capable of preventing emission of flame from the intake side of the engine in event of backfiring.

503. The fuel system shall be so located or constructed as to minimize the fire hazard. If the fuel tank is located above or immediately adjacent to the engine, suitable shielding shall be provided to prevent spillage during the filling operation, or leakage from the tank or fuel system, from coming in contact with the engine or any parts of the ignition and exhaust systems. All parts of the fuel system shall be constructed and installed in a workmanlike manner.

504. Pumps and other appurtenances carrying or containing flammable liquids shall be so located in relation to the engine that spillage or leakage from such parts shall be prevented from coming in contact with the engine or any parts of the ignition and exhaust system, or adequate shielding shall be provided to attain the same purpose. The engine cooling fan shall be so positioned, rotated or shielded as to minimize the possibility of drawing flammable vapors toward the engine.

505. When the engine is located in a position where spillage from the cargo tank or its appurtenances or from side racks might constitute a hazard, suitable shielding shall be provided to prevent such spillage from contacting the engine or engine exhaust system and for draining such spillage away from the vicinity of the engine.

506. Where the engine is carried within an enclosed space adequate provision shall be made for air circulation at all times, to prevent accumulation of explosive vapors and to avoid overheating.

507. The exhaust system shall be substantially constructed and installed and free from leaks. The exhaust line and muffler shall have adequate clearance from combustible materials and the exhaust gases shall be discharged at a location which will not constitute a hazard. When engines are carried as in paragraph 506, the exhaust gases shall be discharged outside of each such closed space.

508. The ignition wiring shall be substantially installed with firm connections, and spark plug and all other terminals shall be suitably insulated, to prevent sparking in event of contact with conductive materials. The ignition switch shall be of the enclosed type.

510. Auxiliary Electric Generators and Motors.

511. Electrical equipment installed or carried upon a tank vehicle transporting Class I and II flammable liquids, for the operation of pumps or other devices used for the handling of product and operating product handling accessories shall meet the following requirements:

512. Generators which are mounted on the engine providing propulsive power for the vehicle or an auxiliary engine, or located in the immediate vicinity of such engine or its exhaust system, may have general purpose enclosure. Generators located elsewhere shall be provided with explosion-proof enclosure.

513. Motors having sparking contacts shall be provided with explosion-proof enclosures.

514. Wiring shall be adequate for maximum loads to be carried, and shall be installed so as to be protected from mechanical damage and contact with possible product spill either by location or by being enclosed in metal conduit or other oil-resistant protective covering. Junction boxes shall be sealed.

515. Switches, overload protection devices and other sparking equipment shall be located and enclosed as provided for generators in Section 512.

516. Where the generator or motor is located within an enclosed space adequate provision shall be made for air circulation to prevent overheating and possible accumulation of explosive vapor.

600. OPERATION OF TANK VEHICLES.

610. Proper Repair.

611. Tank vehicles shall not be operated unless they are in proper repair, devoid of accumulation of grease, oil or other flammables, and free of leaks.

620. Filling and Discharging Tank Vehicles.

621. The driver, operator or attendant of any tank vehicle shall not leave the vehicle while it is being filled or discharged. Delivery hose, when attached to a tank vehicle shall be considered to be a part of the tank vehicle.

622. Motors of tank trucks or tractors shall be shut down during making and breaking hose connections. If loading or unloading is done without the use of a power pump, the tank truck or tractor motor shall be shut down throughout such operations.

623. The cargo tank shall be bonded to the fill-stem or some part of fill-stem piping when loading Class I or Class II flammable liquids through open domes into a cargo tank, or when loading Class III flammable liquids through open domes into a cargo tank which may contain flammable vapors from previous cargoes of Class I or Class II flammable liquids.

624. No external bond-wire connection nor bond-wires integral with a hose are needed for the unloading of flammable liquids into underground tanks.