

# AERONAUTICAL MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc.  
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New York City

AMS 4027B

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ALUMINUM ALLOY SHEET AND PLATE  
1.0Mg - 0.6Si - 0.25Cu - 0.25Cr (61S-T6)

1. **ACKNOWLEDGMENT:** A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.
2. **APPLICATION:** Primarily for parts where strength is required and limited formability is acceptable.
3. **COMPOSITION:**

Magnesium	0.8 - 1.2
Silicon	0.40 - 0.8
Copper	0.15 - 0.40
Chromium	0.15 - 0.35
Iron	0.7 max
Zinc	0.20 max
Manganese	0.15 max
Titanium	0.15 max
Other Impurities, each	0.05 max
Other Impurities, total	0.15 max
Aluminum	remainder

4. **CONDITION:** Solution and precipitation heat treated.
5. **TECHNICAL REQUIREMENTS:**

- 5.1 **Tensile Properties:** Test specimens shall conform to ASTM E8, except from material less than 3/4 in. wide, and shall be cut across the direction of rolling except from material less than 9 in. wide. Elongation requirements apply only to material 3/4 in. and over in width.

Nominal Thickness, Inch	Tensile Strength, psi, min	Yield Strength at 0.2% Offset or at Extension Indicated (E=9,900,000)		Elongation % in 2 in., min
		Extension Under Load		
		psi, min	inch in 2 in.	
0.020 and under	42,000	35,000	0.0110	8
Over 0.020 - 0.500, incl	42,000	35,000	0.0110	10

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- 5.2 Bending: Material shall withstand, without cracking, bending at room temperature through an angle of 180 degrees around a diameter equal to the bend factor shown below times the nominal thickness of the material, with axis of bend parallel to direction of rolling.

Nominal Thickness Inch	Bend Factor
0.020 and under	2
Over 0.020 - 0.036, incl	3
Over 0.036 - 0.064, incl	4
Over 0.064 - 0.128, incl	5
Over 0.128 - 0.249, incl	6
Over 0.249 - 0.500, incl	7

6. QUALITY: Material shall be uniform in quality and condition, clean, sound, and free from foreign materials and from internal and external defects detrimental to fabrication or to performance of parts.
7. TOLERANCES: Unless otherwise specified, tolerances shall conform to the latest issue of AMS 2202 as applicable. Thickness tolerances shall conform to Table II.
8. REPORTS:
- 8.1 Unless otherwise specified, the vendor of the product shall furnish with each shipment three copies of a report stating that the chemical composition and tensile properties of the material conform to the requirements specified. This report shall include the purchase order number, material specification number, thickness, size, and quantity. When material is Government source inspected, reports will not be required.
- 8.2 Unless otherwise specified, the vendor of finished or semi-finished parts shall furnish with each shipment three copies of a report showing the purchase order number, material specification number, contractor or other direct supplier of material, part number, and quantity. When material for making parts is produced or purchased by the parts vendor, that vendor shall inspect each lot of material to determine conformance to the requirements of this specification, and shall include in the report a statement that the material conforms, or shall include copies of laboratory reports showing the results of tests to determine conformance.
9. IDENTIFICATION: Unless otherwise specified, each sheet and plate shall be marked, in the respective location indicated below, with the manufacturer's identification, and, in addition, the alloy name or number and temper, or AMS 4027, and nominal thickness in inches. The characters shall be not less than 3/8 in. in height, shall be applied using a suitable marking fluid, and shall not be obliterated by normal handling or heat treatment.