Society of Automotive Engineers, Inc. 29 West 39th Street **New York City**

AERONAUTICAL RECOMMENDED PRACTICE

ARP 268_B

LOCATION AND ACTUATION OF COCKPIT CONTROLS FOR COMMERCIAL TRANSPORT TYPE AIRCRAFT

Issued 5-1-52 Revised 3-15-56

- 1.1 PURPOSE: The purpose of this bulletin is to set forth the recommendations of the SAE Cockpit Standardization Committee S-7 relative to location and actuation of cockpit controls. The results of the efforts to develop a functional cockpit are intended to reduce to a minimum pilot error, pilot transition time, pilot fatigue and such other factors that are detrimental to flight safety. In arriving at the recommendations contained herein, the Committee reviewed carefully the work of the cockpit layout panel of the Aircraft Committee of the Munitions Board, the recommendations and requirements of the Civil Aeronautics Board, the requirements of the airline operators, the aircraft manufacturers, etc. In cases where conflicting opinions existed, suitable compromises had to be made.
- 1.2 Scope: The recommendations of this bulletin apply to commercial OF OF AIR type multi-engine transport aircraft.
- 2. DEFINITIONS:
- 2.1 Types of Cockpits:
- 2.1.1 Type I: This is a dual pilot cockpit with no flight engineer.
- 2.1.2 Type II: This is a dual pilot type of cockpit with auxiliary provisions for a flight engineer. The flight engineer is provided with what is generally described as a jump seat station. The airplane may be operated with or without a flight engineer.
- 2.1.3 Type III: This is a dual pilot cockpit with a separate flight engineer's station, which station contains certain controls and instruments assigned specifically to the flight engineer. In this case a flight engineer is a required member of the crew.
- 2.2 Definition of Functions: In Paragraph 5, each of the controls is assigned a function. The definitions of these functions are as follows:
- 2.2.1 Capital Ray P" stands for primary, and indicates that operation of the particular control is a primary function of the crew member to which it is assigned and, thence, must be readily accessible to the crew member.
- 2.2.2 Capital S: "S" stands for secondary, and indicates that operation of this particular control is a secondary function of the crew member to which it is assigned and, hence, some compromise regarding accessibility may be tolerated.
- 2.2.3 Capital N: "N" stands for none, and indicates that for the particular crew station being discussed, there is no requirement for the control at that station.
- 2.2.4 Capital D: "D" stands for desirable, and indicates that although there is no specific requirement for the particular control to be located at the station, it would nevertheless be desirable.

- 3. ORIENTATION OF FLIGHT ENGINEER'S STATION: There are several possible arrangements for the flight engineer's station for Type III cockpits. It is not the purpose of this bulletin to accurately prescribe the optimum arrangement for the flight engineer, but rather to set down some general recommendations which will apply towards any type of cockpit of the Type III category. These general recommendations are as follows:
- 3.1 The flight engineer will not sit facing aft.
- 3.2 It is desirable that means be provided to view the engines from the flight engineer's station.
- 3.3 Regardless of whether the flight engineer's controls are located ahead of him or to his side, he should normally sit facing his instrument panel. The more important instruments should be grouped at eye level. The captain, from his own station, should be able to monitor the flight engineer's station at all times.
- 3.4 The flight engineer's station should be so located as to permit conversation between crew stations without using intercoms.
- 3.5 The following principles govern the orientation of switches and controls in the flight station.
- 3.5.1 Power plants are numbered consecutively from port to starboard.
- 3.5.2 Power plant controls shall be numbered corresponding to the power plant with which they are associated regardless of their orientation in the flight station.
- 3.5.3 Primary or emergency power plant controls and fuel system controls shall be located in Zone A of Figure V. These controls shall be oriented in vertical planes displaced by not more than ninety degrees to the left or right from the reference plane (plane of the main flight instrument panel). This applies irrespective of whether the panels on which the controls are located are horizontal or vertical.
- 3.5.4 The controls in Zone A shall be oriented from left to right relative to the crew member as numbers 1, 2, 3, 4...
- 3.5.5 The controls in Zone B shall be oriented 1, 2, 3, 4... from port to starboard.
- 3.5.6 Zone A includes all areas reached by flight crew members while seated at their stations with seat belt fastened. In the event a shoulder harness is provided, it shall be possible to reach all areas with the harness in place but not necessarily locked.
- 3.5.7 Zone B includes all other areas in or out of the flight compartment.
- 3.5.8 Secondary controls, if oriented vertically, shall be numbered from top to bottom.

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GENERAL RECOMMENDATIONS: There are many detailed recommendations made in this bulletin concerning location and actuation of controls. Where no specific requirements are indicated, it is assumed that the following general recommendations apply.

4.1 Location of Controls:

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- 4.1.1 Controls shall be located so as to permit their use within the normal reach of a crew member when seated with seat belt fastened.
- 4.1.2 All controls of a like function shall be grouped together and segregated according to systems.

4.2 Actuation of Controls:

- 4.2.1 Controls shall be so designed that the actuation thereof, forward, upward or clockwise, shall result in increased performance of the component or the aircraft. Also see 4.2.4.
- 4.2.2 Controls shall be so designed that the actuation thereof, aft, downward or counterclockwise, shall decrease the performance of the component or the aircraft. Also see 4.2.4.
- 4.2.3 All controls of a variable nature induced by a rotary motion shall move clockwise from the "OFF" position through "LOW" or "DIM" to "HIGH" or "BRIGHT".
- 4.2.4 On panels located above eye level, every effort will be made to keep these panels as nearly vertical or norizontal as possible to avoid ambiguity in control movement which attends a forty-five degree panel installation.
- 4.2.5 Where momentary contact switches are used, exceptions to the above criteria may be desirable to facilitate operation. This is particularly true where multiple switches are used and where prolonged actuation in flight is necessary (i.e., carbure tor alcohol switches). When exceptions are made, the direction of actuation shall be such as to provide the greatest ease of operation.
- Crew Member's Reach: Figures I and II contain information on the reach of an 4.3 average crew member in various directions. This should be helpful in initial cockpit Tayout but is not intended to limit cockpit dimensions. Note that these charts show finger tip reach.
- ASSIGNMENT OF CONTROLS TO CREW STATIONS: Figure III gives the recommended location of each of the controls and the definition of the function of each control as related to the crew member.
- CONTROLS FOR WHICH A SPECIFIC LOCATION IS RECOMMENDED: For obvious reasons, certain controls require a more specific location than is given in Section 5, 7 or Figure III. Such controls are described in this section.

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6.1 Primary Flight Controls: Specific locations are required for these controls; however, standardization on flight controls has already been achieved to a satisfactory degree, so no further mention need be made of it in this bulletin.

6.2 Secondary Flight Controls:

6.2.1 Automatic Pilot:

- a. Location The controller shall be on the pedestal aft of the power controls and convenient to each pilot.
- b. Actuation Conventional.
- c. Comments A suitable arm rest is desirable. A thumb operated electrical disconnect button shall be provided on the outboard side of each wheel. Where necessary, a guard should be provided to prevent inadvertent operation of the controller. See Figure III for additional details. If a mechanical disconnect is used it shall be accessible to both pilots.

6.2.2 Wing Flap Control:

- a. Location The wing flap control shall be located on the top of the pedestal aft of the throttle, centrally or to the right of the centerline. It shall be at least 10 inches aft of the landing gear control.
- b. Actuation Forward for flaps up; rearward for flaps down.
- c. Comments It shall be possible for either pilot to operate the control while maintaining normal forward visibility out of the airplane.

6.2.3 Landing Gear Control

- a. Location The landing gear control lever shall be forward of the power control.
- b. Actuation Up for gear up; down for gear down.
- c. Comments It shall be possible for either pilot to operate the control while maintaining normal forward visibility out of the airplane.

6.2.4 Wheel Brakes:

- a. Location Toe pedals integral with rudder pedals.
- b. Actuation Conventional

6.2.5 Trim Tabs:

- a. Location Within normal reach and easily accessible to each pilot for all critical flight conditions.
- b. Actuation (1) Trim controls shall be designed to safeguard against inadvertent or abrupt operation.
 - (2) Each trim control shall operate in the plane and with the sense of motion of the airplane.
 - (3) Means shall be provided adjacent to the trim control to indicate the direction of the control movement relative to the airplane motion.
 - (4) Means shall be provided to indicate the position of the trim device with respect to the range of adjustment. The indicating means shall be clearly distinguishable day and night over the entire trim range.

6.3 Power Plant Controls:

6.3.1 Power Control (Throttles):

- a. Location The throttles or composite power control unit, when used, shall be located on the pedestal. Refer to Figure IV for recommended boundaries for throttle operation. This chart contains data obtained by studying many types of transport airplanes.
- b. Actuation Forward to increase forward thrust. Where reverse thrust is provided, the reverse thrust control motion shall be rearward to give reverse thrust. It shall be impossible to inadvertently reverse. It shall be possible to easily select forward or reverse on any propeller and easily regulate power of any engine or combination.
- c. Comments The recommended throttle control mechanism is the irreversible type requiring no separate control lock; however, a friction type brake will be permitted.

6.3.2 Anti-Detonant Injection Control:

- a. Location See Figure III (pump switch).
- b. Actuation ADI flow shall be automatically controlled by power. A separate switch shall be provided for the pumps.

6.3.3 RPM Control (Master):

- a. Location To the right of the captain's throttles and at least one inch lower.
- b. Actuation Forward to increase RPM. (If a lock is required, 6.3.1c applies.)

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6.3.4 Feathering Control:

- a. Location (1) For Type I and Type II cockpits ahead of the pilots, above eye level, and in the normal field of vision looking forward.
 - (2) For Type III cockpits it should be accessible to the flight engineer as a primary control. It is desirable that the feathering control be accessible also to the captain.
- b. Actuation Push to feather.
- c. Comments Feathering controls shall be protected by guards to prevent inadvertent operation. Feathering buttons shall be provided with a light to indicate power failure or feathering actuation.
- 6.4 Fuel System: See Section 7.
- 6.5 Oil System: See Section 7.
- 6.6 Electrical System: See Section 7, (except for landing lights).
- 6.6.1 Landing Lights:
 - a. Location -- Bottom or forward row on panel over windshield on captain's side. Four switches from left to right, the first two switches "ON" "OFF" (L & R). The next two switches, EXTEND RETRACT (L & R).
 - b. Actuation In accordance with Section 4.2, "ON" position and "EXTEND" position should be in the same direction.
- 6.7 Air Conditioning: See Section 7.
- 6.8 Emergency Systems: See Section 7.
- 6.9 De-Icing and Anti-Icing Systems: See Section 7.
- 7. CONTROLS FOR WHICH NO DETAILED LOCATION IS REQUIRED: There are many controls for which a detailed location is unnecessary, an assignment to the crew member being sufficient. The items in this category are described below. For the general crew member location, refer to Figure III.
- 7.1 Primary Flight Controls: This item is covered in 6.1.
- 7.2 Secondary Flight Controls:

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7.2.1 Nose Wheel Steering:

- See Figure III. Outboard of each pilot, approximately be-Location side the control column with axis approximately parallel to pilot's arm.
- Wheel, or segment of a wheel, if a separate control is Actuation provided.
- Neutral position should be clearly identified. The position Comments of the steering wheel should bear a definite relationship with the nose wheel position.

7.2.2

- See Figure III.

 b. Actuation Upward and/or forward to lock.

 Parking Brake:

Parking Brake: 7.2.3

- Location See Figure III.
- Actuation Pull to actuate. Push pedals to release.

7.2.4 Speed (Dive) Brake Control:

On the control pedestal accessible to both pilots and Location positively separated from the landing gear and wing flap controls.

> Caution: On aircraft using dive brakes a method of eliminating the possibility of inadvertent operation of wing flaps or landing gear instead of dive brakes at high speeds must be provided unless it is demonstrated that structural damage or serious effects upon control and stability do not result from such operation.

The motion shall be aft for braking. Actuation -

7.2.5 Flight Control Lock:

- a. Location See Figure III.
- The flight control lock shall incorporate a device that b. Actuation restricts throttle motion to make it impossible to apply take-off power simultaneously to all engines. However, it shall be possible to apply sufficient power to all engines to permit normal taxiing and low power engine checks. It shall also permit take-off power on each engine provided that not more than fifty percent of the engines may be run up to take-off power at one time.

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7.2.6 Rudder Pedal Adjustment:

- a. Location See Figure III.
- b. Actuation Unitary control.

7.3 Power Plant Controls:

7.3.1 Throttles: See 6.3.1.

7.3.2 Propeller Controls:

- a. Master Control See 6.3.3.
- b. Individual Control Location See Figure III. (If the individual control is also the master see 6.3.3.)

Actuation - Conventional.

- Feather See 6.3.4a.
- d. Automatic Feathering Controls (arming and test) See Figure III.
- Reverse See 6.3.1b.

7.3.3 Mixture:

- Location See Figure III.
- Forward or upward (with respect to the crew member) for Actuation -"RICH".

7.3.4 Supercharger:

- Location See Figure III.
- Forward or up for low blower. In the case of turbo super-Actuation chargers, forward, upward or clockwise to increase pressure.

7.3.5 Alternate Air, Filter, Carburetor Heat:

- Location See Figure III.
- Actuation Forward and/or upward for ram air; rearward and/or downward for increasing carburetor heat.
- Comments Shall be irreversible. Shall not be located close to the mixture control.

7.3.6 Cooling Controls (Cowl Flaps, Intercoolers, Oil Coolers, etc.)

- a. Location See Figure III.
- b. Actuation Forward, upward or clockwise for increased cooling.

7.3.7 Starting and Prime:

- Location See Figure III.
- Actuation Momentary type for start, prime and boost. Safety switch, also momentary contact, shall be located opposite starter switch, and "ON" position of these switches shall be towards each other. See comment below for exception in case of twin engine airplane. Refer also to Paragraph 4.2.5 for actuation.
- Comments -Primer shall be to the right of the starter switch. A separate engine selector adjacent to the starter switches shall be used. The safety switch may be the selector for twin engine airplanes, in which case this switch is operated horizontally "LEFT" for left and "RIGHT" for right.

7.3.8 Engine Switches (Magnetos):

- Location -See Figure III. Shall be grouped together in a horizontal line in accordance with Section 3.5.
- The "OFF" position shall be furthest counterclockwise. Clock-Actuation b. wise rotation shall produce the following sequence: "RIGHT", "LEFT", "BOTH".
- Ignition switches shall be separated electrically and mechani-Comments cally without provisions for multiple cutoff.

7.3.9 Oil Dilution:

- See Figure III. Location -
- Actuation -Momentary contact type switch for "ON" position. Since these switches must be held on for relatively long periods, they should be convenient to operate. It may be desirable to make provisions to operate all simultaneously.

7.3.10 Manual Spark Advance:

- Location See Figure III.
- Actuation Forward or up for take-off.
- 7.4 Fuel System Controls: Great consideration should be given by the designer toward simplification of the fuel system so that its operation is readily understandable. In all cases, a fuel system diagram should be posted conspicuously for the use of the crew member. In cases where remote control is used for the various selectors and pumps, it is highly desirable to have these controls incorporated in a line diagram of the system.

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7.4.1 Fuel Pumps:

- a. Location See Figure III.
- b. Actuation Upward or forward for "ON" or "HIGH".

7.4.2 Fuel Tank Controls:

- a. Location See Figure III.
- b. Actuation For lever type controls, the take-off position shall be forward or upward. For rotary selectors, the pointer shall be forward or upward for take-off. For line diagram types, the system shall be illustrated as it actually exists in the airplane. This is the recommended type. All positions of the selectors shall be identified by detents.

7.4.3 Fuel Dump:

- a. Location See Figure III.
- b. Actuation Down or aft for dump.
- c. Comments Positive means should be provided to prevent inadvertent operation.

7.4.4 Auxiliary Tank Jettison:

- a. Location See Figure III
- b. Actuation Conventional

7.5 Oil System:

- 7.5.1 Transfer: See Figure III.
- 7.6 Electrical System Controls: For location, see Figure III. Actuation in all cases is conventional (covered by general recommendations). As in the case of the fuel system, location of the switches as a part of a line diagram is highly desirable.
- 7.7 Air Conditioning Controls: Incorporation of the various controls in line diagrams are also highly desirable for air conditioning controls. For location, see Figure III.

7.8 Emergency Controls:

- 7.8.1 Fire Warning: See Figure III for location.
 - a. Master A master bell must be provided with a cutoff switch.
 - b. Individual component.

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- 7.8.2 Fire Extinguisher Controls: Controls required for combating fire in a particular area shall be grouped on an individual panel which is lighted when the fire warning system for that area is actuated. Actuation of a single control shall accomplish all operations requiring immediate action except for releasing the extinguishing agent.
 - Power Plant Fire Controls:

Location - See Figure III.

Actuation - Conventional. See general recommendations Section 4.2.

b. Other Fire Areas:

Location - See Figure III.

Actuation - Conventional.

- 7.8.3 Emergency Fluid Shut-Offs: This refers to the emergency shut-off controls for fuel, engine oil, hydraulic oil, etc.
 - Location See Figure III.
 - b. Actuation Rearward, pull or down for "OFF" position.
- 7.8.4 Emergency Hydraulic Pump and Selector:
 - a. Location See Figure III.
 - b. Actuation Conventional.
- 7.8.5 Emergency Brakes:
 - Location See Figure III.
 - Actuation Rearward or downward to select emergency brake system.
- 7.8.6 Emergency Air Speed and Altimeter:
 - Location See Figure III.
 - Actuation Rearward, downward or clockwise to select emergency system.
- 7.8.7 Emergency Flight Controls (Tabs, Auxiliary Boosters, Booster Shut-Off):
 - a. Location See Figure III.
 - b. Actuation Conventional.
- 7.8.8 Windshield Wiper:
 - a. Location See Figure III.
 - b. Actuation Conventional.

7.8.9 Flares:

- Location See Figure III.
- b. Actuation Conventional.

7.8.10 Reverse Throttle Lock Override:

- Location See Figure III.
- Actuation Not specified.

view the full PDF of arro268b 7.8.11 Emergency Instrument Power Selector and Warning:

- Location See Figure III.
- Actuation Conventional.

7.8.12 Jato:

- a. Location See Figure III.
- Actuation Conventional.

7.8.13 Emergency Landing Gear Extension:

- Location See Figure III.
- Actuation If the control is provided in the cockpit, it should be operated by the copilot. Except for Type I and II cockpits, remote locations are acceptable (although not desirable), such as the individual gear in the case flight access is provided.
- 7.8.14 Emergency Flap: See Item 7.8.13 above.

7.8.15 Emergency Depressurization:

- Location See Figure III.
- Actuation Conventional.

7.9 De-Icing and Anti-Icing Systems:

7.9.1 Wing and Tail: See Figure III.

7.9.2 Carburetor Alcohol:

- a. Location See Figure III.
- b. Actuation Momentary contact: see Section 4.2.5.

- 7.9.3 Windshield: See Figure III.
- 7.9.4 Air Speed System: See Figure III.
- 7.9.5 <u>Miscellaneous External Surfaces</u>: See Figure III.
- 7.9.6 Propellers: See Figure III.
- 8. MISCELLANEOUS:
- 8.1 Control Shapes: In the case of electrically operated controls, such as landing gear, landing flaps, etc., the same knob shapes shall be used in miniature form.
- 8.1.1 Power Control Knobs (Throttles): Power control knobs shall be a horizontal cylinder modified as necessary to afford proper grip.
- 8.1.2 RPM Control Knobs: RPM control knobs shall be the shape of an expanded segment of a gear wheel. This applies only to the master RPM control. If a master control is not provided, it applies to the individual controls.
- 8.1.3 Mixture Control Knobs: The mixture control knobs shall be a horizontal cylinder with 1/8 inch high radial dulled protuberances.
- 8.1.4 Supercharger Control Knobs: The supercharger control knobs shall have the shape of a two sided fluted impeller.
- 8.1.5 Landing Gear Control Knob: The landing gear control knob shall be a wheel-shaped knob radially mounted.
- 8.1.6 Flap Control Knob: The flap control knob shall have the shape of a flap section.
- 8.1.7 Landing Light Control: The landing light controls shall be provided with a tab having three fluorescent dots. (Acceptable type is shown by illustration of switch No. 8207 on Page 6 of Cutler Hammer Catalog No. KSP-32 dated August 1939.)
- 8.2 Colors for Control Knobs: The knobs for the following controls shall be of a color equivalent to flat gray No. 1650 per Federal Specification TT-C-595:
 - 1. Power control
 - 2. RPM control
 - 3. Mixture control
 - 4. Supercharger control
 - 5. Landing gear control
 - 6. Flap control

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- 8.3 Conflicts with Civil Air Regulations: The following conflicts exist between this ARP and current Civil Air Regulations:
 - Wing flap control, Section 6.2.2, conflicts with CAR 4b .353.
 - Landing gear control, Section 6.2.3, conflicts with CAR 4b .353.
 - 3. ADI control, Section 6.3.2, is possibly in conflict with CAR 4b .471c.
 - RPM control (master), Section 6.3.3, is possibly in conflict with CAR 4b .474. 4.
 - 5. Mixture control, Section 7.3.3, is possibly in conflict with CAR 4b .473c.
 - 6. Supercharger control, Section 7.3.4, conflicts with CAR 4b .476a.
 - 7. Carburetor heat control, Section 7.3.5, conflicts with CAR 4b 353 Figure 4b-17.
- 8.4 Placards for Circuit Breakers: Circuit breakers (or fuses) will be clearly placarded to designate the primary circuits which they protect. In addition, circuit breakers which affect more than one electrical circuit will be code numbered for identification, such that reference to a conveniently located SAENORM. CHICK TO VIEW chart will provide a list of the multiple functions involved.

Issued 5-1-52 ARP 268B LOCATION AND ACTUATION OF COCKPIT CONTROLS FOR COMMERCIAL TRANSPORT TYPE AIRCRAFT Revised 3-15-56 DISTANCE (IN) ABOVE (+) OR BELOW (—) SEAT REFERENCE POINT **152** 46 40 34 28 22 416 110 -2 -8

FIGURE I.- MAXIMUM DISTANCES'WHICH CAN BE REACHED BY 97 PERCENT OF THE POPULATION AT EACH POSITION. THE ELLIPTICAL ARCS INDICATE THE MAXIMUM BOUNDARIES OF THE WORKING AREA FOR OPERATION OF MANUAL CONTROLS (AT ANGLES FROM 0° TO 105° TO THE RIGHT) FOR THIS GROUP SEAT BACK ANGLE 13°

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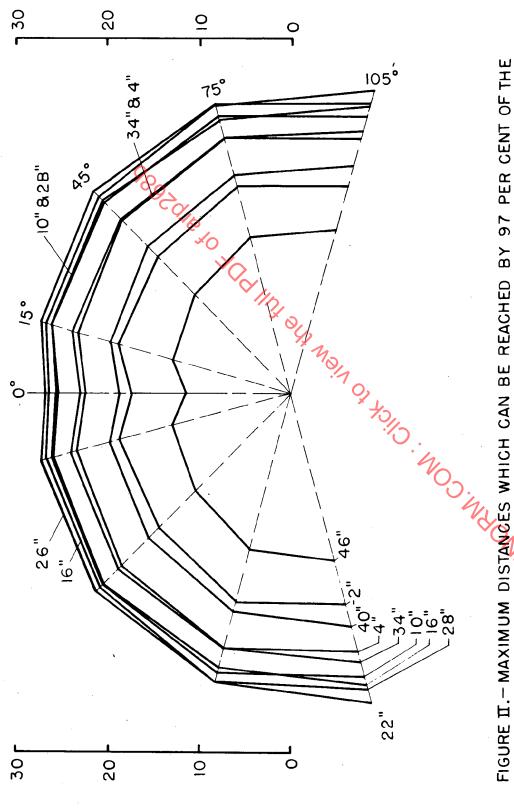
HORIZONTAL DISTANCE (IN) FROM VERTICAL THROUGH SEAT REFERENCE POINT

NOTE: THIS FIGURE IS REPRODUCED FROM REPORT NO. 3. PROJECT X-65I. PUBLISHED BY NAVAL MEDICAL RESEARCH INSTITUTE.



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LOCATION AND ACTUATION OF COCKPIT CONTROLS
FOR COMMERCIAL TRANSFORT TYPE AIRCRAFT



POPULATION AT EACH POSITON. THE ELIPTICAL ARCS INDICATE MAXIMUM BOUNDARIES FOR THIS GROUP FOR OPERATION OF MANUAL CONTROLS AT VARIOUS HÕRIZONTAL LEVELS. SEAT BACK 13° FROM VERTICAL NOTE:

THIS FIGURE IS REPRODUCED FROM REPORT NO. 3. PROJECT X-651 PUBLISHED BY NAVAL MEDICAL RESEARCH INSTITUTE.

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	CONTROL		G. Power Plant		2. Propeller controls	a. Master control	b. Individual controls	c. Feather	d. Auto feather arming and tests	e. Reverse	3. Water injection	a. Pump	4. Supercharger	a. Two speed	b. Turbo	5. Mixture	6. Alternate air, filter, carb, heat	7. Cooling controls (cowl flaps, oil-flaps, intercooler, etc.)	8. Starting and prime	9. Engine switches - mags.	10. Oil dilution	11. Manual spark advance	* Rejection only.