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AS9531

FEDERAL SUPPLY CLASS
5306

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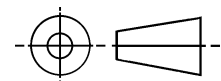
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THIRD ANGLE PROJECTION



ISSUED 1998-08 REAFFIRMED 2006-05

PREPARED BY COMMITTEE E-25

PROCUREMENT SPECIFICATION: NONE

SAE Aerospace
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AEROSPACE STANDARD

BOLT, MACHINE - STEEL AMS 6322, CADMIUM PLATE, DRILLED, 1 HOLE, HEXAGON HEAD, .3125-24 UNJF-3A

AS9531
SHEET 1 OF 3

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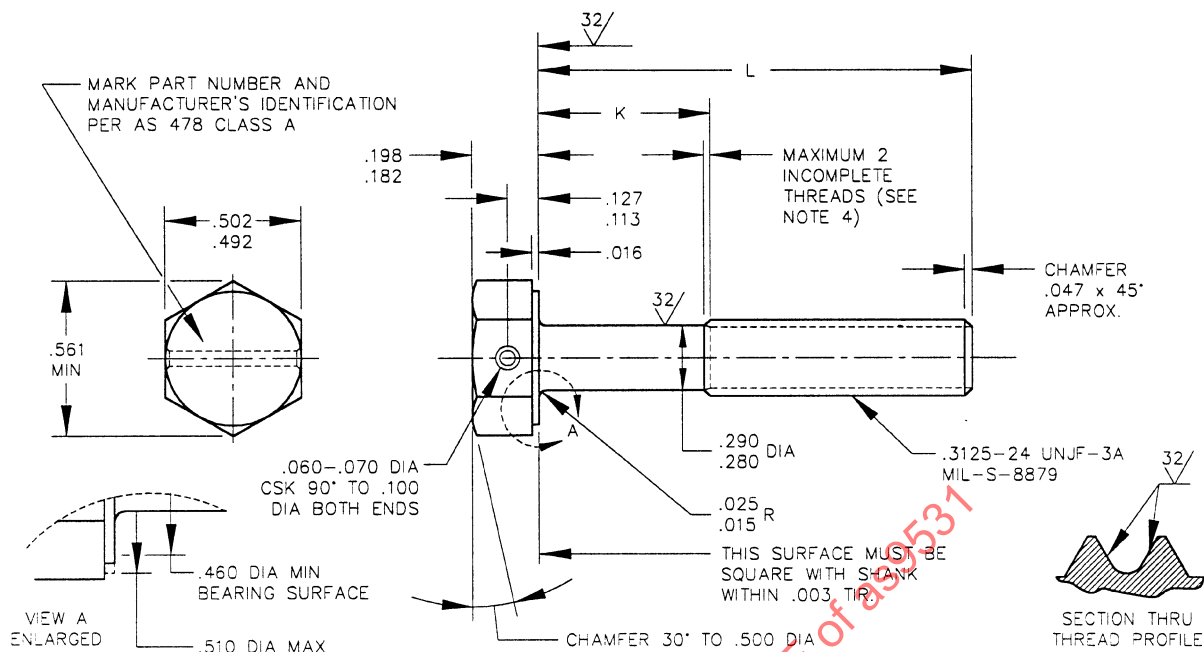
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DASH NUMBER	L	K	APPROX. WEIGHT LB/100
MS9531-04	.500	.088-.108	2.05
MS9531-05	.562	.088-.108	2.16
MS9531-06	.625	.088-.108	2.27
MS9531-07	.688	.088-.108	2.38
MS9531-08	.750	.088-.108	2.49
MS9531-09	.812	.088-.108	2.60
MS9531-10	.875	.088-.108	2.72
MS9531-11	.938	.088-.108	2.83
MS9531-12	1.000	.088-.125	2.94
MS9531-13	1.062	.128-.188	3.06
MS9531-14	1.125	.190-.250	3.17
MS9531-15	1.188	.253-.313	3.28
MS9531-16	1.250	.315-.375	3.39
MS9531-17	1.312	.377-.437	3.51
MS9531-18	1.375	.440-.500	3.62
MS9531-19	1.438	.503-.563	3.73
MS9531-20	1.500	.565-.625	3.85
MS9531-21	1.562	.627-.687	3.96
MS9531-22	1.625	.690-.750	4.07
MS9531-23	1.688	.753-.813	4.18
MS9531-24	1.750	.815-.875	4.30
MS9531-25	1.875	.940-1.000	4.52
MS9531-26	2.000	1.065-1.125	4.75
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MS9531-29	2.375	1.440-1.500	5.43
MS9531-30	2.500	1.565-1.625	5.65

DASH NUMBER	L	K	APPROX. WEIGHT LB/100
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MS9531-35	3.125	2.190-2.250	6.78
MS9531-36	3.250	2.315-2.375	7.01
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MS9531-38	3.500	2.565-2.625	7.46
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MS9531-40	3.750	2.815-2.875	7.91
MS9531-41	3.875	2.940-3.000	8.13
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MS9531-45	4.375	3.440-3.500	9.04
MS9531-46	4.500	3.565-3.625	9.26
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MS9531-48	4.750	3.815-3.875	9.71
MS9531-49	4.875	3.940-4.000	9.94
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MS9531-51	5.125	4.190-4.250	10.39
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MS9531-58	6.000	5.065-5.125	11.97